

NOTES! DPTI STANDARD = 25x25x3.15 GALV WELDMESH.

PANELS TO BE FABRICATED FROM 40x40x3 EQUAL ANGLE, 25x25x3.15 OR 50x50x4.0

GALV WELDMESH. TO BE CONFIRMED PRIOR TO FABRICATION.

LINSH OUTSIDE WELDS TO SMOOTH FINISH. HOT DIP GALV ALL PANELS, & REMOVE ANY EXCESS SHARP ZINC COATING CAUSED BY GALV PROCESS.

PANELS TO INTERLOCK ON ASSEMBLY, BOLT SIDES & FRONT/BACK PANELS TOGETHER. PADLOCK & HINGES TO SECURE TOP PANEL IN PLACE. FIX IN PLACE WITH M10 CHEM ANCHOR, 80mm MIN EMBEDMENT.

WHERE POSSIBLE, PANELS TO BE SUPPLIED 'FLAT PACKED' TO SITE.

SPECIAL ORDERS MAY REQUIRE WORKSHOP ASSEMBLY, AND SOME SITE ASSEMBLY.

IF SITE WELDING IS REQUIRED, ALL WELDS TO BE TOUCHED UP WITH ZINC RICH PRIMER, AND NEAT APPLICATION OF SILVERFROST.



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| 0 | ISSUE FOR INFORMATION | 19/07/17 |
| REV | DESCRIPTION | DATE |
| | | |

TITLE: PUMP CAGE
900x500x500
TYPICAL DETAILS

| SITE: | | | | | |
|-----------|----------------|------|---------|--------|-----|
| CLIENT: | | | | | |
| SCALE (S) | E (S) AS SHOWN | | JOB No: | | |
| DRAWN | CHECKED | SIZE | DRAWING | NUMBER | RE' |
| T 4 6 | | | | | |

TAG | A3 | PC2-01-01